

## ABSTRACT OF THE DISCLOSURE

A static dissipative flexible polyurethane foam is formed under free rise expansion conditions from a polyether graft polyol and an isocyanate, wherein one or more anti-static additives are incorporated into the reaction mix in an amount from 0.10 to 20 parts by weight.

5 Water is added in an amount of from 0.2 to 1.0 parts per weight. Upon curing, the foam has a density in the range of 6 to 20 pounds per cubic foot, a surface resistivity below  $1 \times 10^{11}$  ohms/square, and a pore size in the range of 100 to 250 pores per inch. The foam may be fabricated (cut or shaped) to form a shaped article, such as a roller, a clean room wipe, a cosmetic applicator or a packaging element.